Work Order ID	Page 1
Revision ID: Item Name: Floor Protector (Pilot, Co-Pilot and Passenger) Start Date: 5/14/2012 Start Qty: 1.00 *1* Cust Item ID: Required Date: 5/15/2012 Req'd Qty: 1.00 *1* Customer: Reference: Approvals: Process Plan: Date: 12-05-14 Tooling: Date: Stop	WM '
Required Date: 5/15/2012 Req'd Qty: 1.00 *1* Customer: Reference: Approvals: Process Plan: Date: 12-05-14 Tooling: Date: Stop	*NS1* *NS2*
Approvals: Process Plan: Date: 12-05-17 Tooling: Date: Stop	
	NR1 *NR2*
Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Work Center ID Description Run Hours Code Qty Qty Num	ject Insp. mber Stamp
Draw Nbr	12/05/15
110 Pick Kit 0.00 *110* Packaging Memo 0.00 Packaging	12/2/14
120 QC4- 100% Inspect kits for completeness 0.00 *120* QC Quality Control QC4- 100% Inspect kits for completeness 0.00 QUALITY CONTROL QCA- 100% Inspect kits for completeness 0.00 QUALITY CONTROL QCA- 100% Inspect kits for completeness 0.00	

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DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	•	PAR #:	Fault Cate	gory:	_ NCI	R: Yes	No DQ	A:	Date:	·	
	R	esolution:	n: <u>'</u>	QA: N/C Closed: Date:							
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DATE	STEP	Description of NC				Section B			Approval	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	i	Sign & Date		cation on C	Chief Eng	QC Inspector	
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Work Order ID 84501 Monday, May 14, 2012 4:03:15 PM				*8450	11 *							Page 2
Item ID: Revision ID:	D206-781-0	51		Accept	*N900	040	100)*	Setup	Start	*N:	S1*
Item Name:	Floor Protecto	or (Pilot, Co-Pilot and Pa	ussenger)							Stop	*N.	S2*
Start Date: Required Date:	5/14/2012 5/15/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item II Customer:	D:						
Reference:			•									
Approvals:		nn:	Date:	Tooling:	Da				Run	Start Stop	*NI	R1*
	QC:		Date:	SPC (Y/N):	Da	te:				•	*NI	R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
130 Packaging		Memo	í	0.00			10	<u> </u>			[2	5/25
Packaging				PPP D206-781-051/ DSI 9480	0	·						
140		QC21- Final Inspection -	Work Order Release	0.00								
*14 ∩ *		Memo		0.00						<u> </u>	5 17	1/20/1
Quality Control										_ 4	m/ (2)	05/15

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Part No		PAR #:								
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DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	on B	Sign &	Verific Secti		Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print Page 1 Monday, May 14, 2012 4:03:14 PM Work Order ID: 84501 Parent Item: D206-781-051 **Start Date:** 5/14/2012 Required Date: 5/15/2012 Parent Item Name: Floor Protector (Pilot, Co-Pilot and Passenger) Start Qty: 1.00 Required Qty: 1.00 **Comments:** IPP RevA: New issue DD verified by:EC Component Item ID/ Replacement Mfg/ Qty on Qty per Kit Total Bin Primary Last Unit of Status Date Route **Q**ty Item Name Item ID Location Seq ID Measure Hand Purch Item Location Issued Issued Qty D20617811011 CHUTUP Manufactured No 110 5.0000 Each Floor Protector (Pilot and Co-Pilot) Location Loc Qty Loc Code FG010 5

D206-781-021 CHC/CON Floor Protector (Passenger Cabin)

Manufactured N

No

250⁻ 1 110 Each 0.0000

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Part No	:	PAR #:	Fault Categ	jory:	NC	R: Yes 1	No DQA	\ :	Date:	
	R	esolution:	Disposition): <u>`</u>	QA	: N/C Clo	sed:		Date: _	
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DATE	STEP	Description of NC	Initial	Corrective Action Section	on B	Sign &	Verific		Approval	Approval
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NOTE: Date & initial all entries

Page 19 of 20

5.0 PARTS LIST

REFERENCE ONLY

5.1 **BELL 206 A/B**

CQty -051	/Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	х		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER '
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
Х			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
. 1	х		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		х	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
-	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1	<u> </u>	NAS43DD4-64	SPACER